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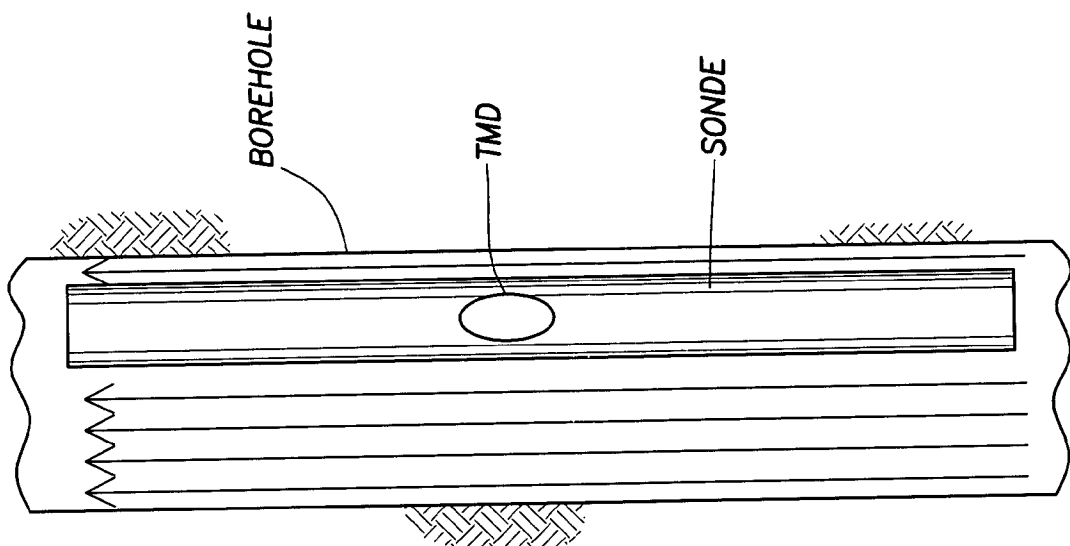


FIG. 2

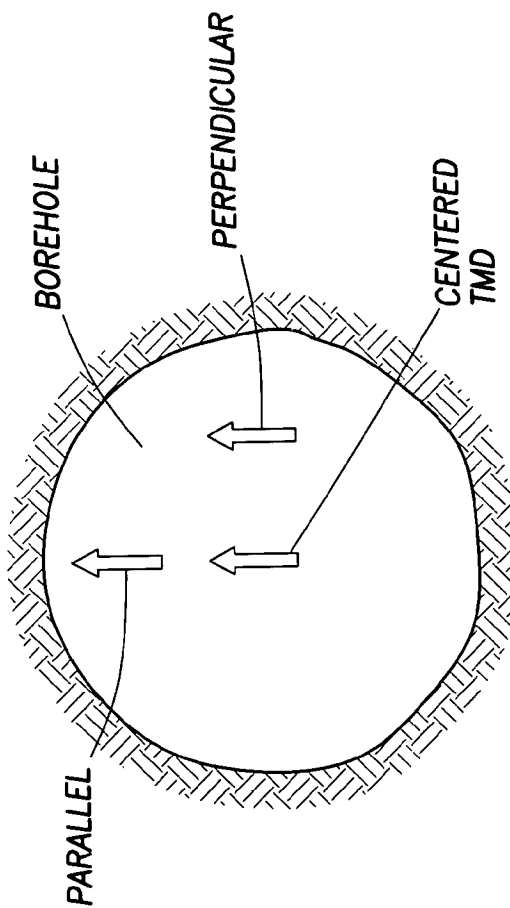


FIG. 1

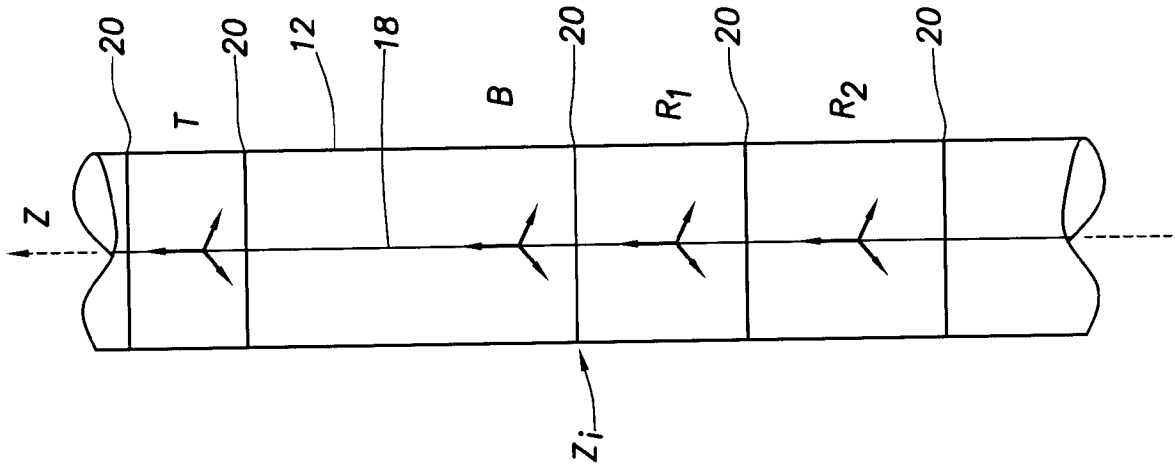


FIG. 4

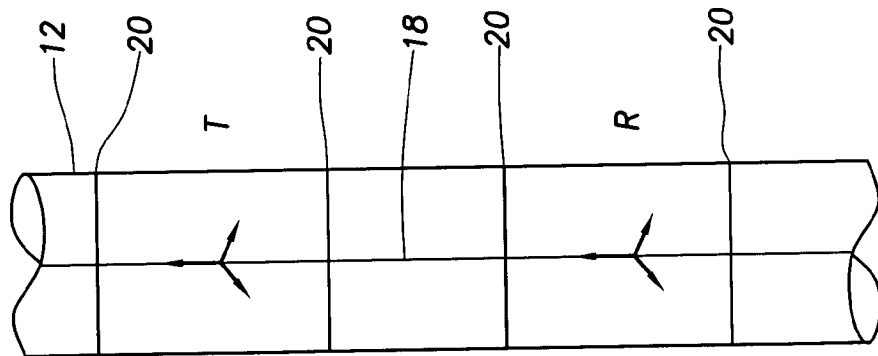


FIG. 3

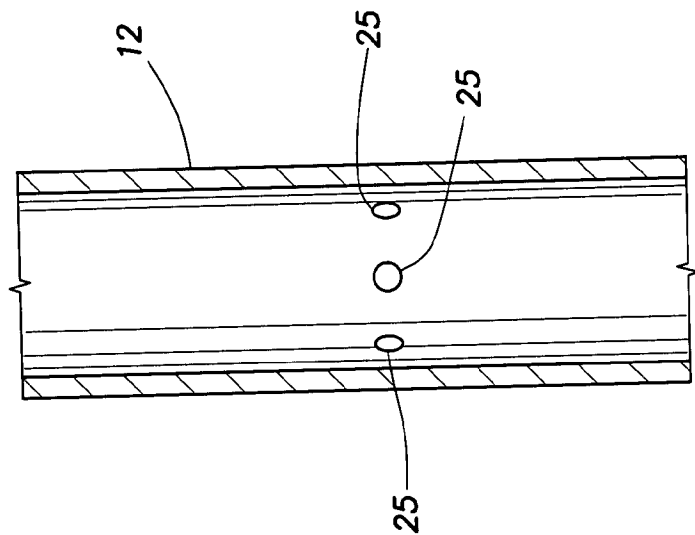


FIG. 6

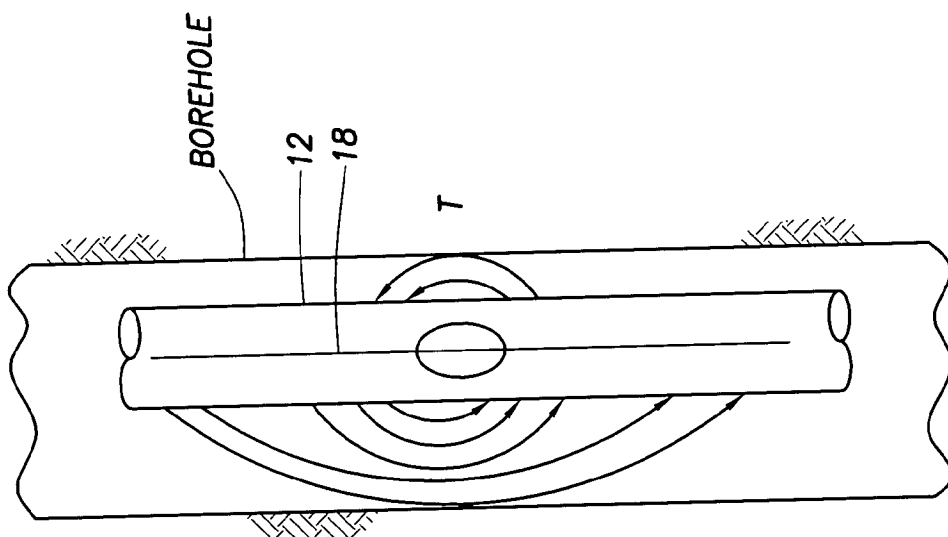
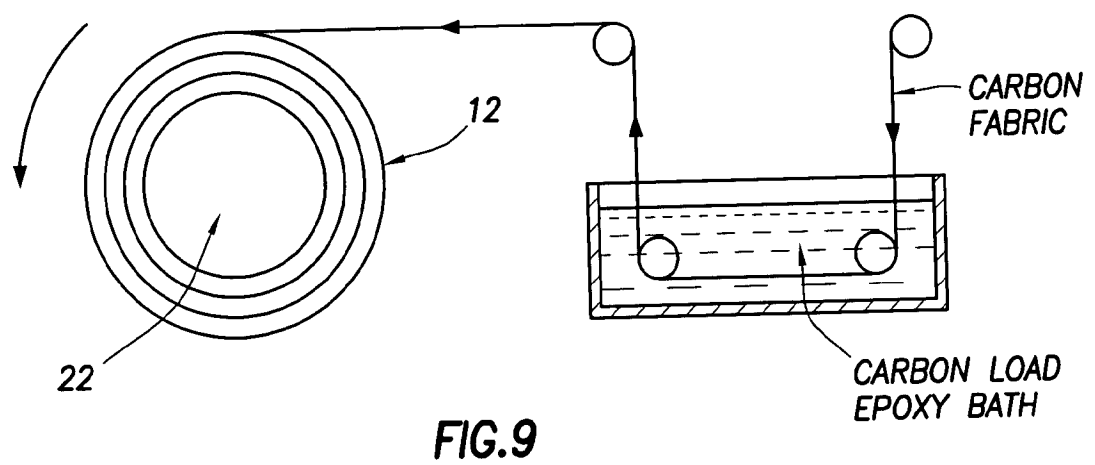
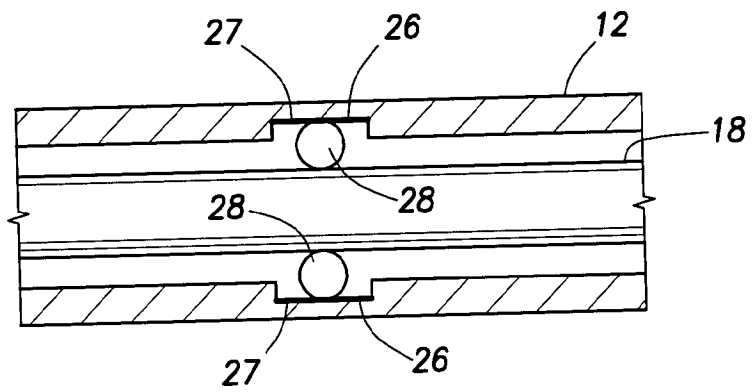
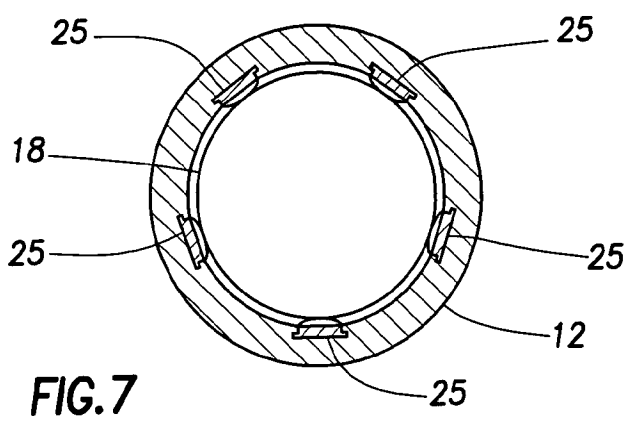


FIG. 5



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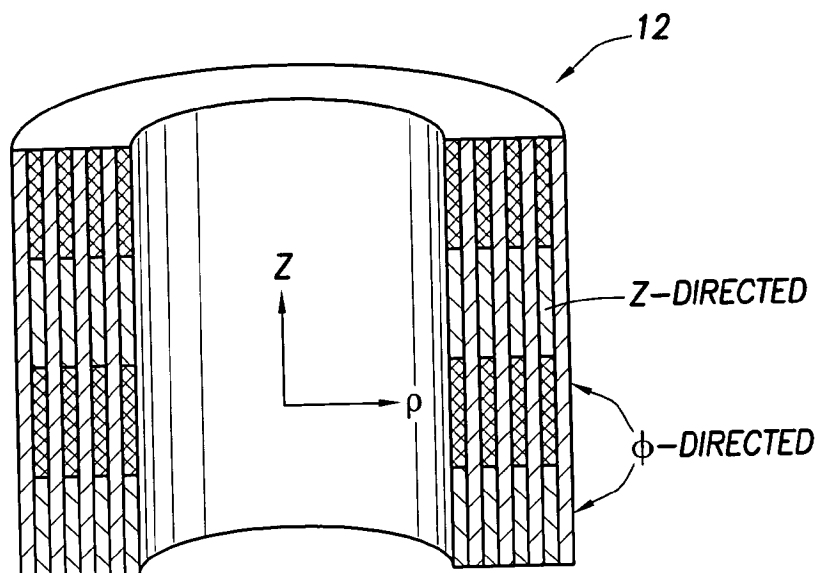


FIG. 10

LAYERS	1	2	3	4	5	6
GROUPING	ANGLE	ANGLE	ANGLE	ANGLE	ANGLE	ANGLE
1	86	-86	86	-86	86	-86
2	0	0	0	0	0	0
3	86	-86	86	-86	86	-86
4	0	0	0	0	0	0
5	86	-86	86	-86	86	-86
6	0	0	0	0	0	0
7	86	-86	86	-86	86	-86
8	0	0	0	0	0	0

FIG. 11

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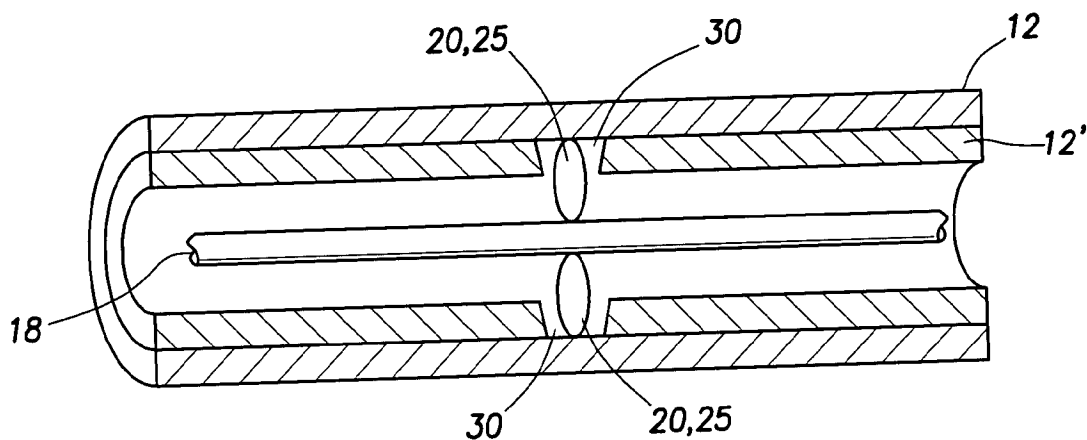


FIG. 12

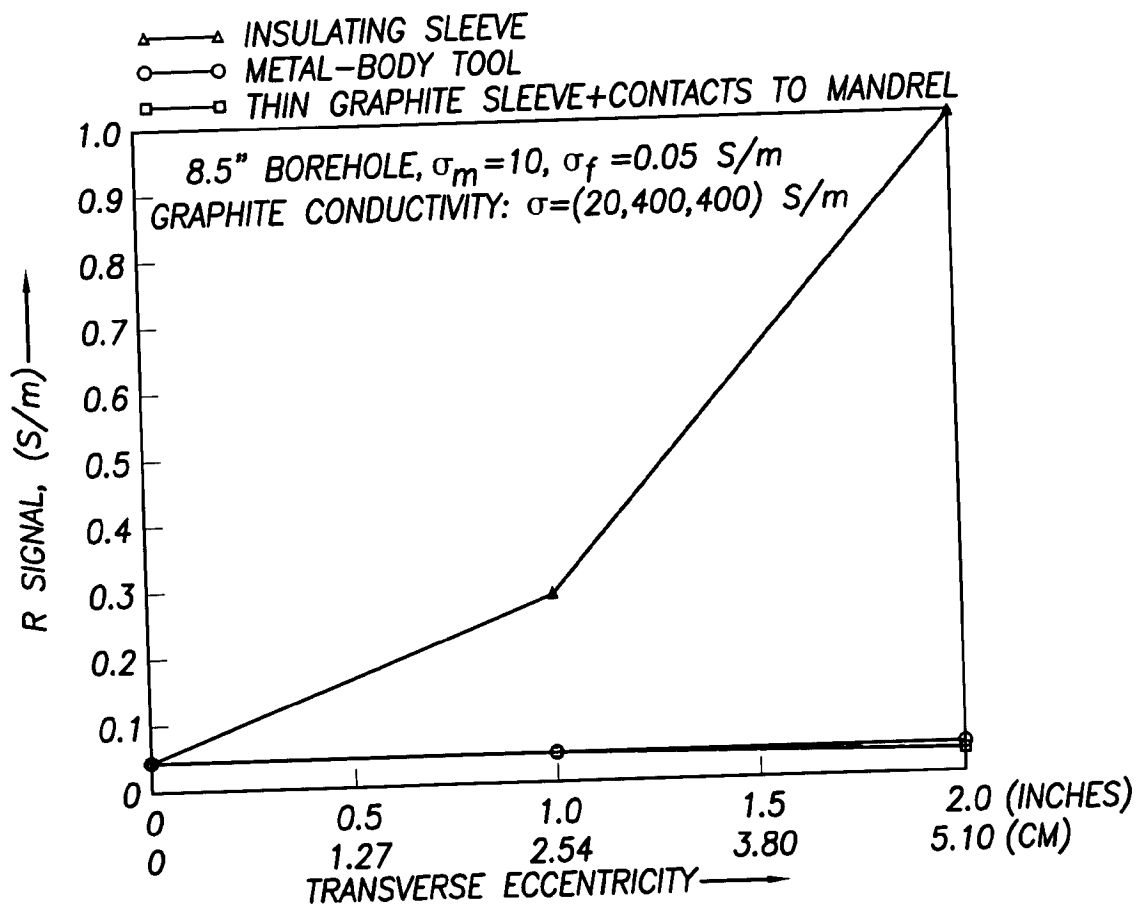


FIG. 14

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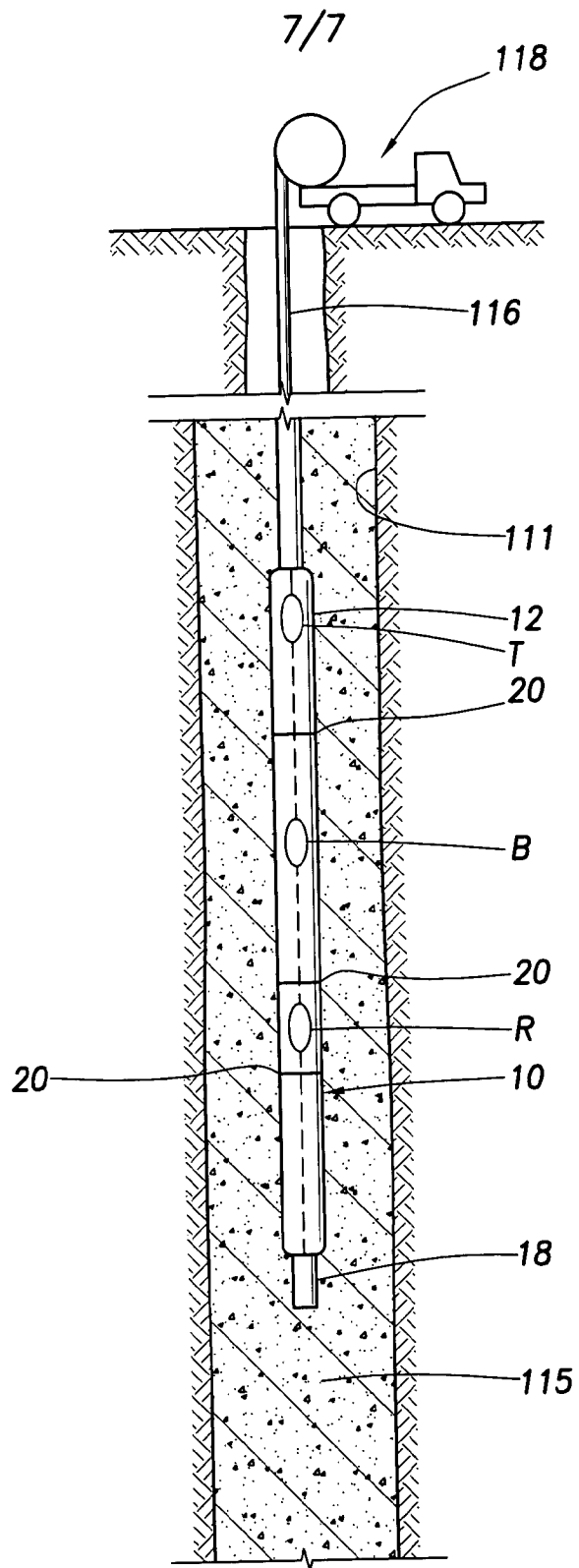


FIG.13